



Dart Aerospace Ltd.  
1270 Aberdeen St  
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K6A 1K7  
Canada

Tel (613) 632-5200

**D4278-047**  
**Job Sheet 169247**



Part No: D4278-047

Job Qty: 10 ea

Part Name: Upper Rib Assembly-Straight



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/5/17

Job Tracking No:

Due Date: 12/8/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off       |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|----------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                |
| 90    | Start up Operation | 10 Ea  | 12/7/17    | 12/7/17  | 0.00      | 0.00    | Start Up Large Fab-6  |           | 2017-12-5      |
| 100   | Large Fab          | 10 pcs | 12/8/17    | 12/8/17  | 0.00      | 12.99   | Large Fab 1           |           | 2017-12-5      |
| 110   | QC                 | 10 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | QC10                  |           | 38 DAS         |
| 120   | QC                 | 10 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | QC5                   |           | 38 DAS         |
| 130   | Packaging          | 10 pcs | 12/8/17    | 12/8/17  | 0.00      | 0.00    | Packaging3 Large Fab  |           | 21 DEC 07 2017 |
| 140   | QC21-SA            | 10 Ea  | 12/8/17    | 12/8/17  | 0.00      | 0.00    | QC21                  |           | 9-69           |

Part Op 100 - 1- Cut D4277-1 tube as per dwg D4277 2- Drill and chamfer holes on both side using DT9715 3- Remove marking  
Descriptions: 4-Deburr 5- Assemble bushing and weld as per dwg 6- Grind weld flush as per dwg  
130 - \*\*\*STOCK IN BASKET CELL\*\*\*

### Job Allocations

| Operation             | Component Part   | Required | Inventory | Allocated | Std Qty |
|-----------------------|------------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D4021-9 S015896  | 40       | 307       | 0         | 0       |
|                       | M304TS0.750W.049 | 21       | 1,023     | 0         | 0       |

S001194



**S017734**



Upper Rib Assembly – Straight

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marie

**PART NO: D4278-047**  
**Revision:**  
**Operation: Packaging**  
**Change No:**

**Mfg Date: 12/05/17**  
**Job No: 169247**